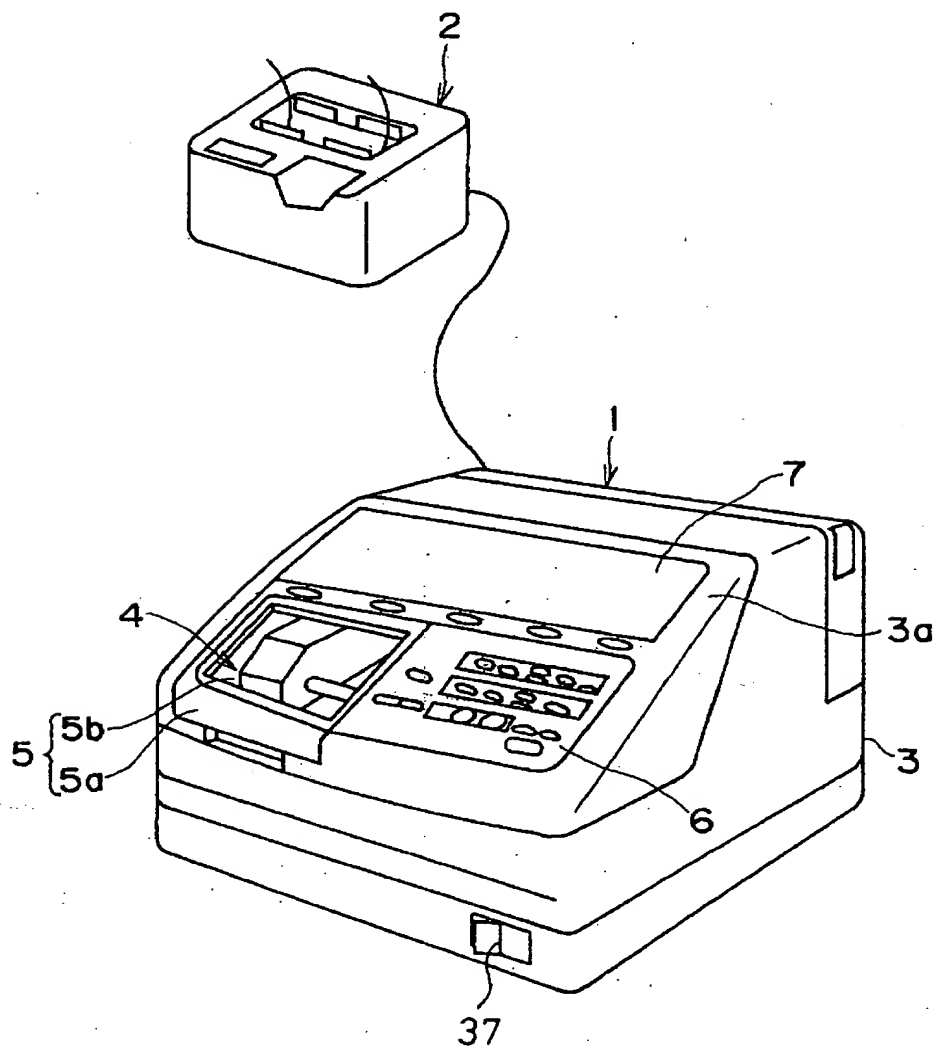
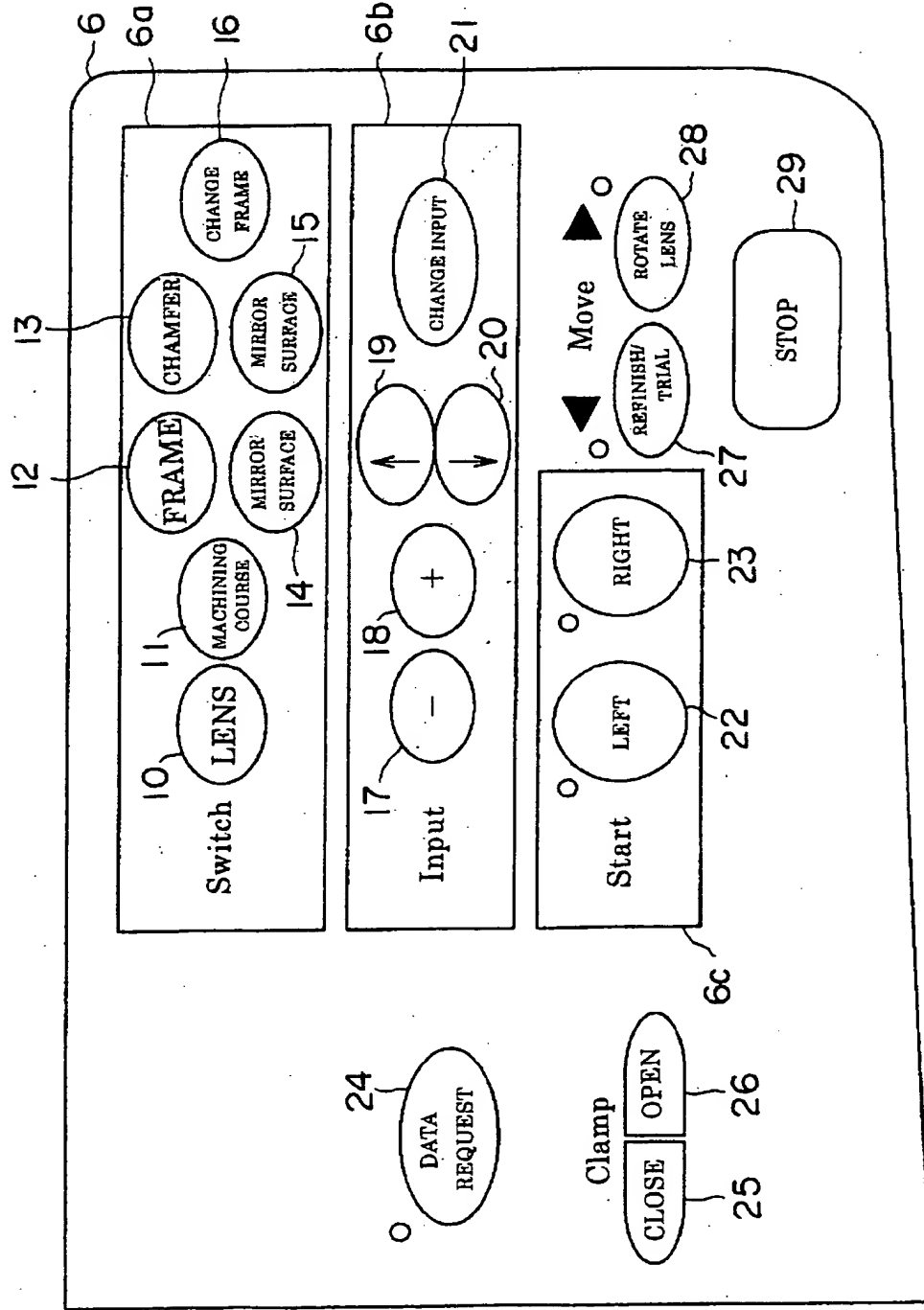


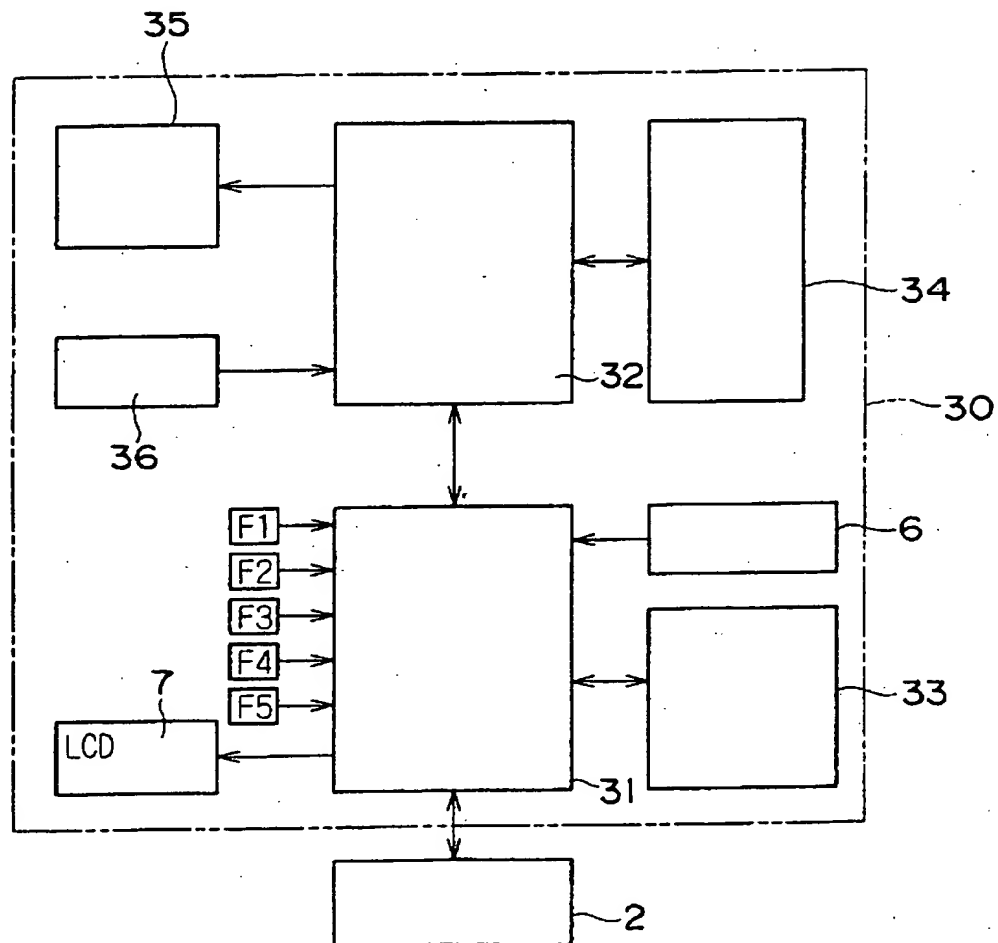
FIG. 1



0068807 101300

FIG. 2



[illegible]

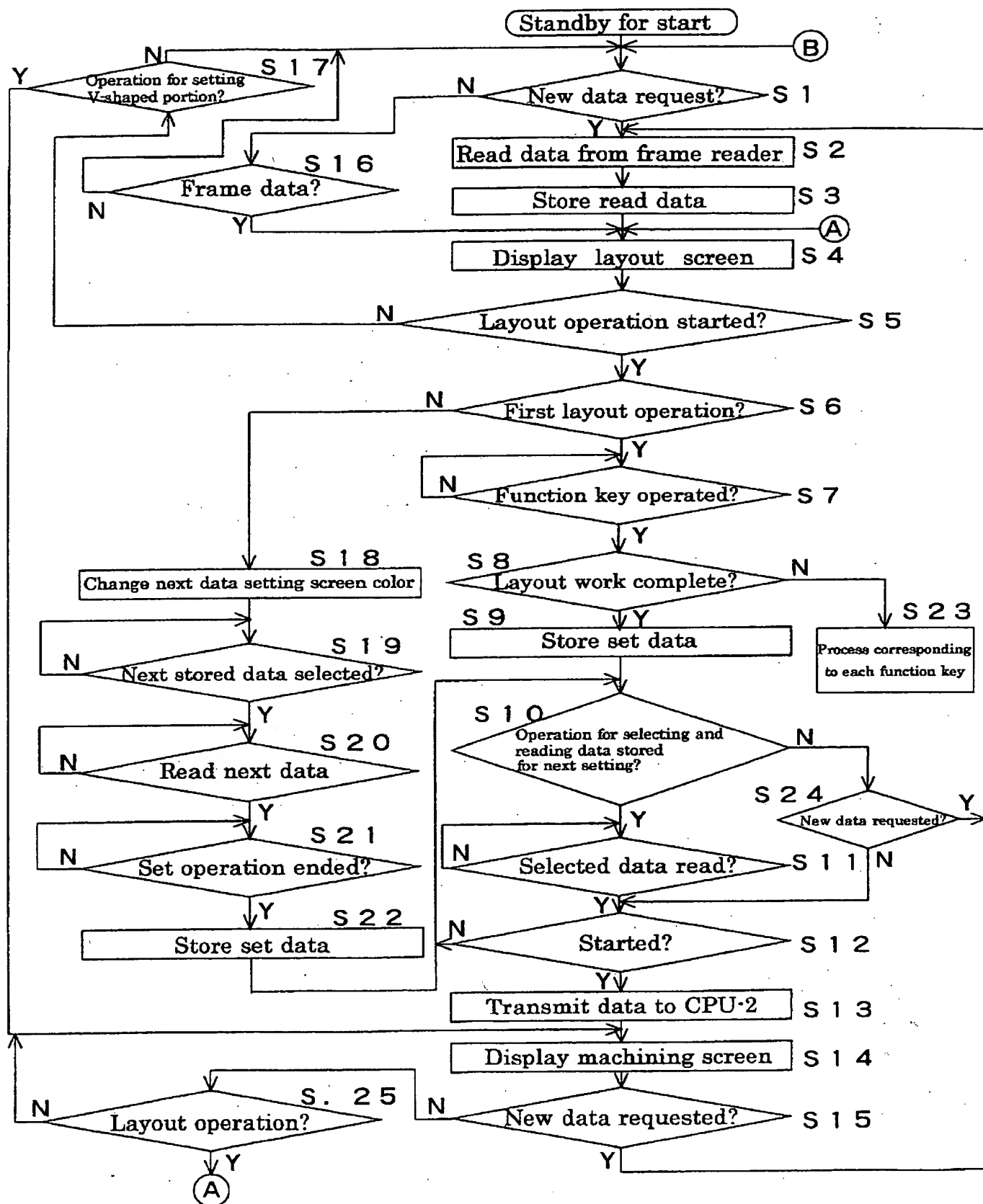
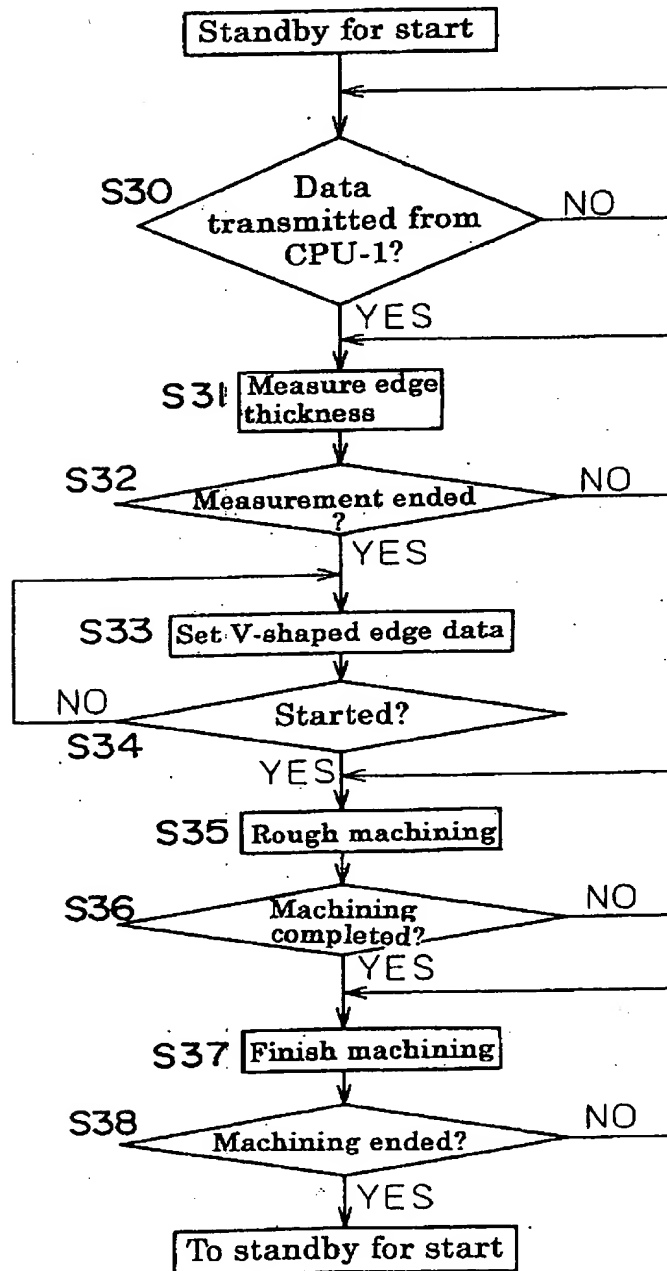
[illegible]

FIG. 5



DOCTOT 20862960

FIG. 6

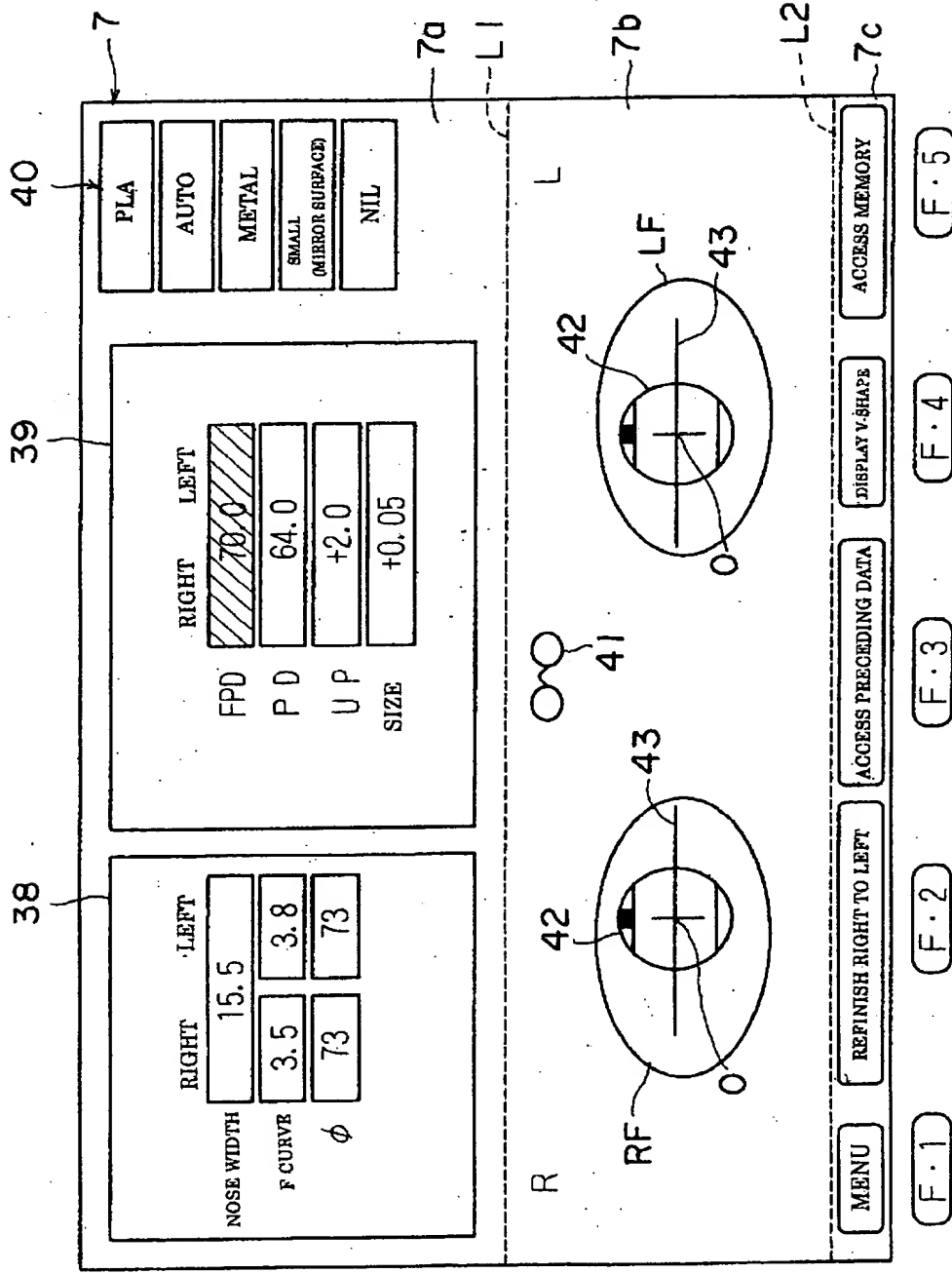


FIG. 7

38
39

RIGHT LEFT

NOSE WIDTH 15.5

F CURVE 3.5 3.8

ϕ 73 73

RIGHT LEFT

FPD 70.0

P D 64.0

U P +2.0

SIZE +0.05

40

PLA

AUTO

METAL

SMALL
(MIRROR SURFACE)

NIL

7a
7b

R

READ DATA

No. 1 FRAME DATA AVAILABLE

No. 2 NO FRAME DATA AVAILABLE

No. 3 FRAME DATA AVAILABLE

No. 4 NO FRAME DATA AVAILABLE

No. 5 LAYOUT ALREADY SET

No. 6 NO FRAME DATA AVAILABLE

No. 7 FRAME DATA AVAILABLE

No. 8 LAYOUT ALREADY SET

7c

NEXT PAGE.

PRECEDING PAGE

SELECT DATA

(F.1)

(F.2)

(F.3)

(F.4)

(F.5)

ॐ
ॐ
—
ॐ

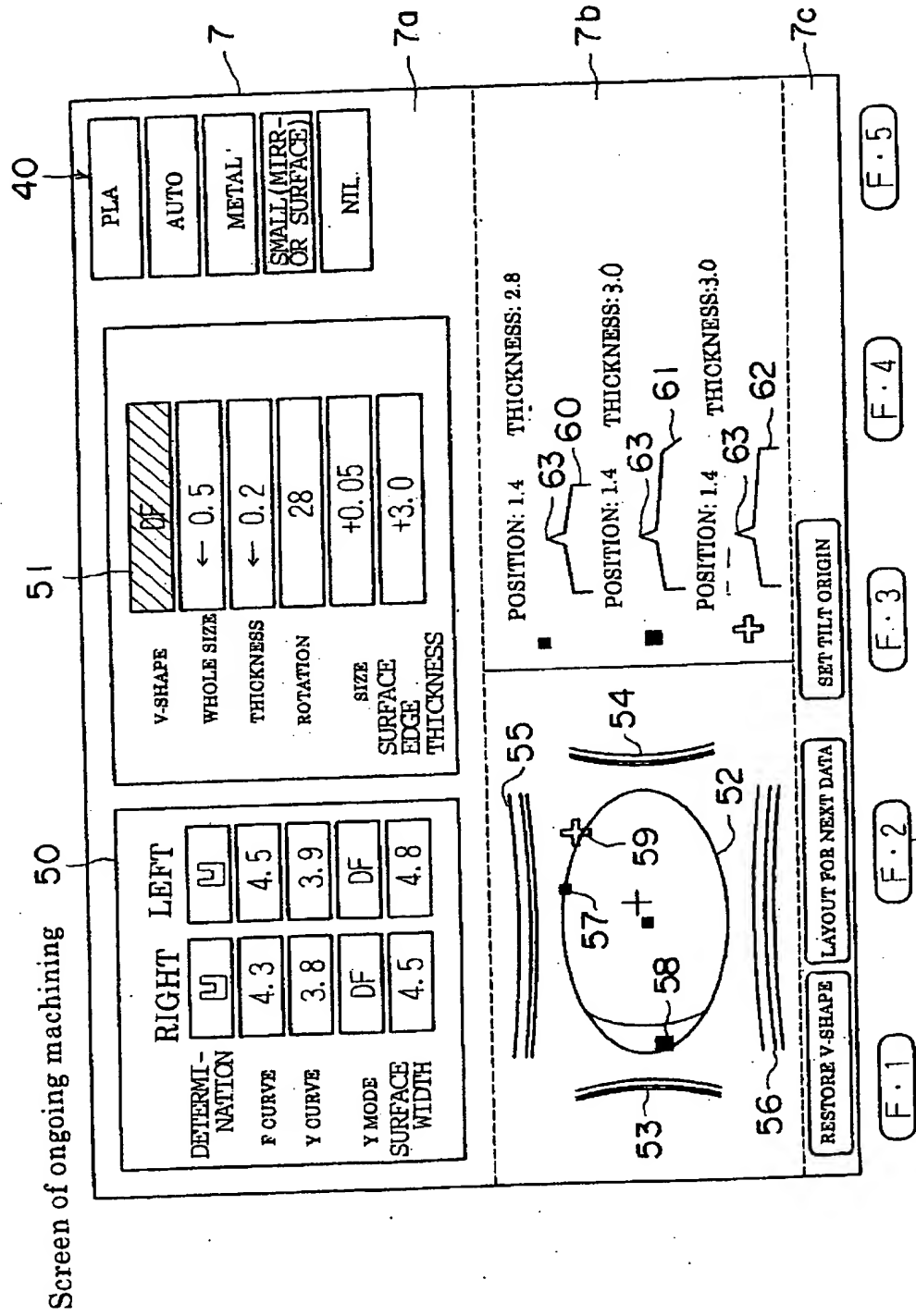


FIG. 9

Screen for setting next layout data during machining 39

RIGHT LEFT

FPD	70.0	
P D	64.0	
U P	+2.0	
SIZE	+0.05	

RIGHT LEFT

15.5	3.8
3.5	73

F CURVE ϕ

PLA

AUTO

METAL

SMALL (MIRR-OR SURFACE)

NIL

40

R

42

RF

43

L

42

LF

43

7a

7b

7c

DISPLAY V-SHAPE

(F.1)

(F.2)

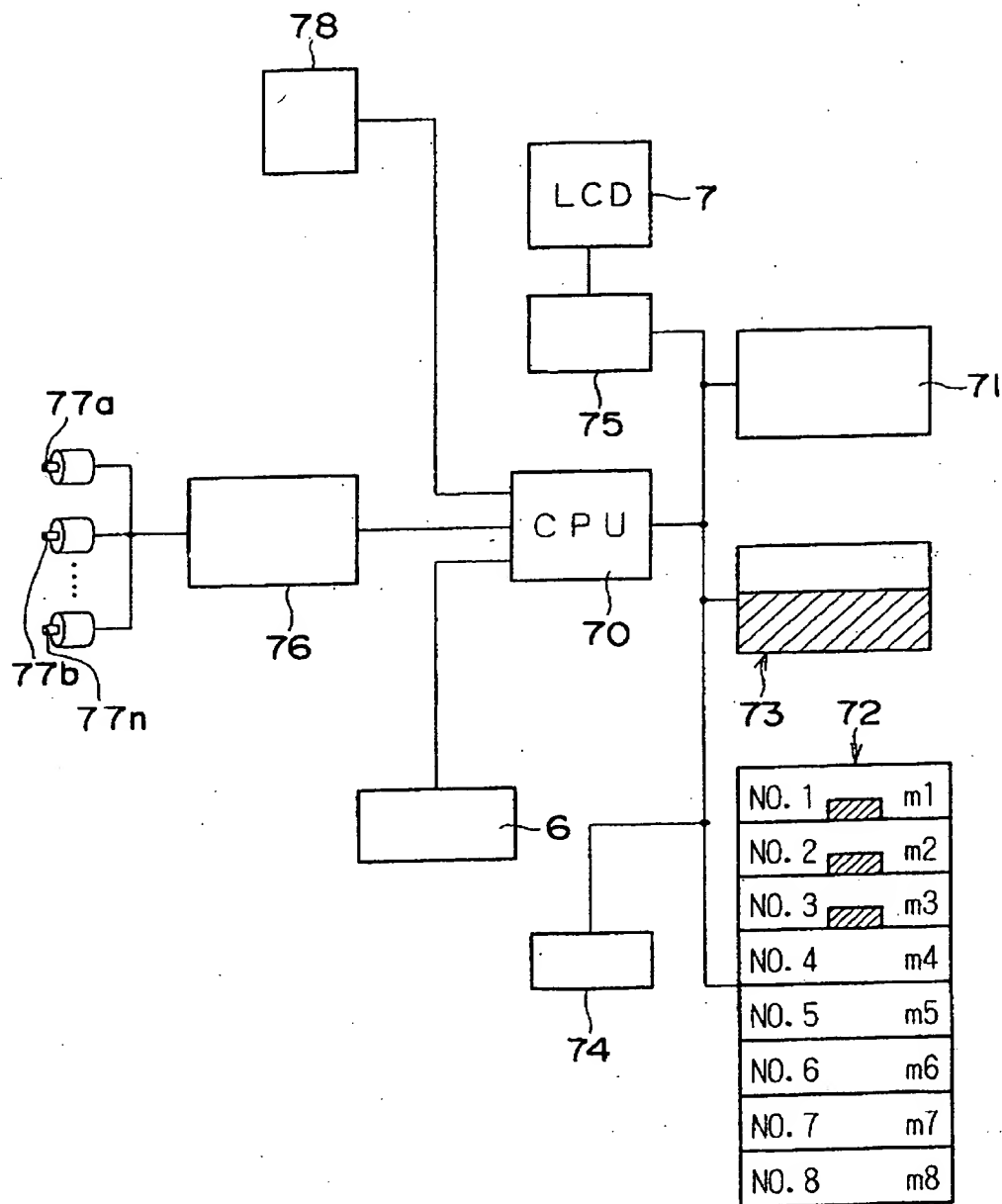
(F.3)

(F.4)

(F.5)

RESTORE ORIGINAL V-SHAPE SETTING SCREEN

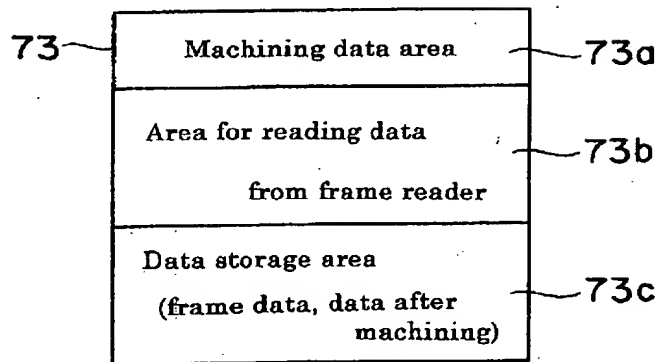
FIG. 10



09689807 101300

FIG. 11

Example of memory area allocation



09689807 101300

FIG. 12

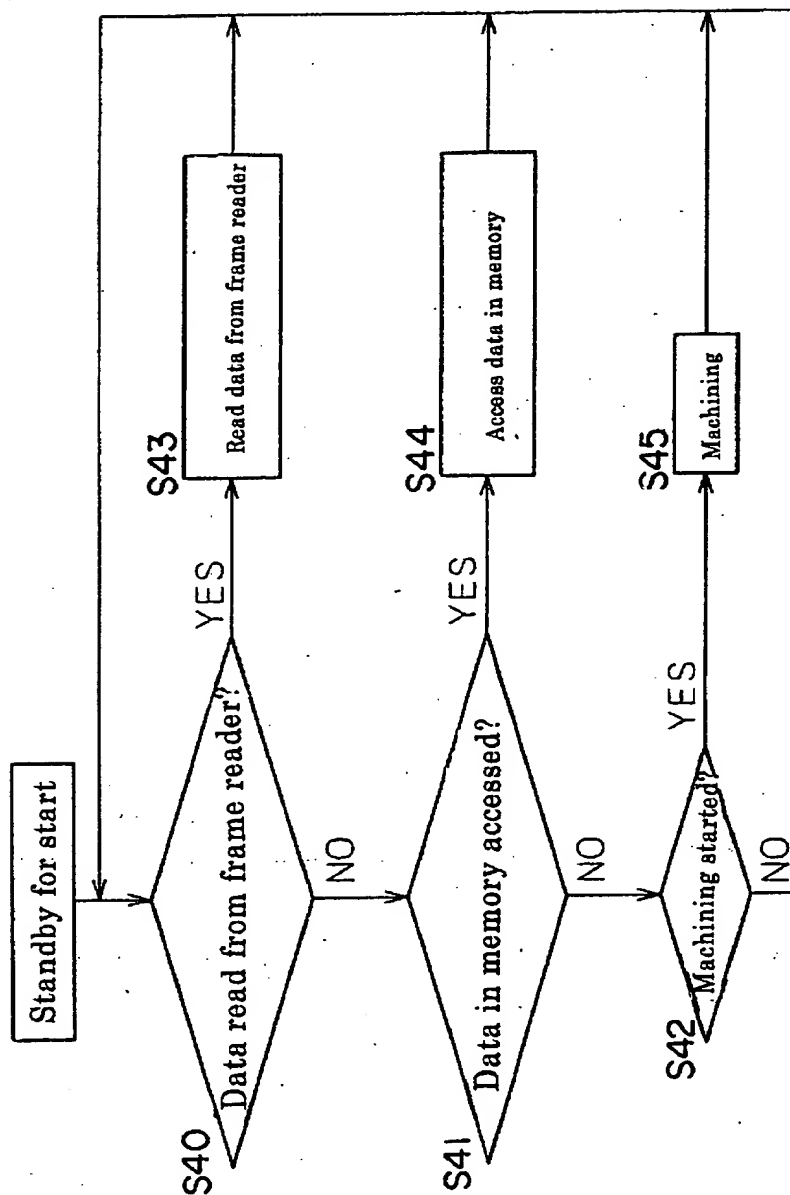


FIG. 13

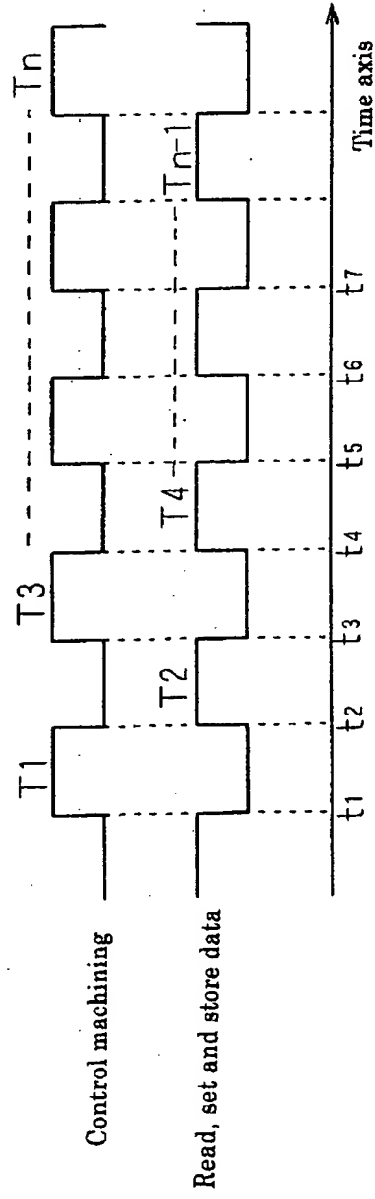
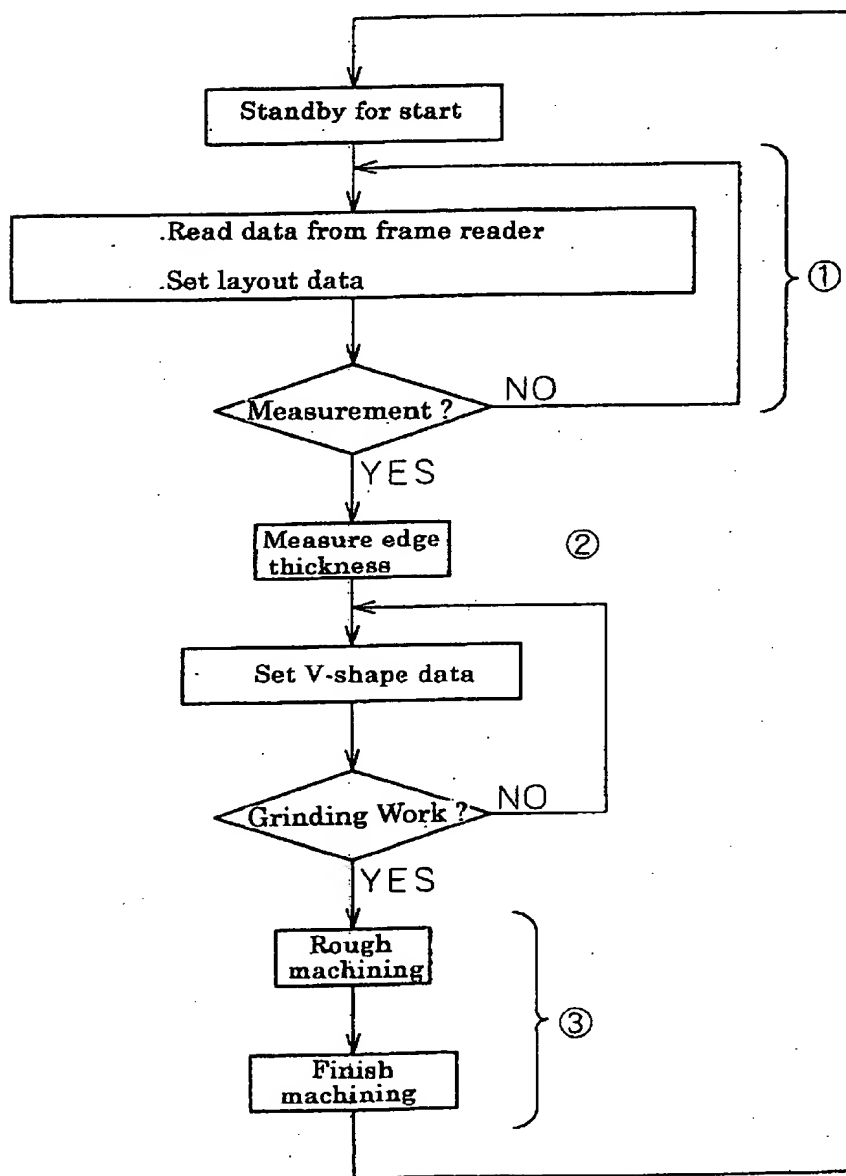


FIG. 14



DOCKET # 19856/452